

Multi Step Drill Bits



- Used for sheet metal.

Size	Shank Size	Max	Min	Step Increment	# of Steps
1	1/4"	1/2"	1/8"	1/32"	13
2	1/4"	1/2"	3/16"	1/16"	6
3	3/8"	3/4"	1/4"	1/16"	9
4	3/8"	7/8"	3/16"	1/16"	12
5	1/2"	1-3/8"	1/4"	1/16"	10

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